



Blackhawk™ 5404 Rubberized Flashing Cement

SELECTION & SPECIFICATION DATA

Type	Rubberized Flashing Cement
Description	Blackhawk 5404 Rubberized Flashing Cement is a premium, trowel grade, rubberized bitumen mastic. Blackhawk 5404 cures to a durable waterproof membrane capable of accommodating minor expansion and contraction.
Uses	<ul style="list-style-type: none"> • Night seals • Three coursing • Setting roof drains • Adhering bituminous laps and flashing • Vertical and horizontal application
Color	Black
Primer	Self-priming
Topcoats	Once cured, product can be topcoated with urethane, acrylic or silicone. Blackhawk 5404 can also receive granule embedment while still wet.
Dry Film Thickness (DFT)	1/8-inch is typical
VOC Value(s)	<250 g/l (2.09 lbs/gal)

SUBSTRATES & SURFACE PREPARATION

All	All surfaces must be clean and free from debris and loose scale material or anything that may interfere with adhesion or act as a bond breaker with the desired substrate.
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MIXING & THINNING

Mixing	No mixing required
Thinning	Do not thin
Cleanup	Mineral spirits or equivalent solvent

APPLICATION GUIDANCE

Trowel	1/8-inch square notched trowel or round/ bullnose roofing trowel.
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PACKAGING, ESTIMATING & HANDLING

ITEM#	PACKAGING
K-5404-003-001	Pail - 2.7 gallons
K-5404-005-001	Pail - 4.7 gallons

Theoretical Coverage Rate	14 square feet per gallon at 1/8-inch thickness.
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Storage & Shelf Life	Store indoors. This product is not affected by excursions below published storage temperatures. Always inspect the product prior to use to make sure it is smooth and homogeneous.
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SAFETY

Safety	Mixes and applications of this product present a number of hazards. Read and follow the hazard information, precautions and first aid directions on the individual product labels and safety data sheets before using.
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TYPICAL PHYSICAL PROPERTIES

SPECIFICATIONS	CATEGORY	RESULTS
ASTM 4586	Type 1	Pass
ASTM 6511	Uniformity	Pass
ASTM 6511	Workability	Pass
ASTM 6511 Blistering	Behavior at 140°F (60°C)	None
ASTM 6511 Cracking	Pliability at 32°F (0°C)	Pass
Sag/Slide	Behavior at 140°F (60°C)	Pass

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